

INSPECTION

1. CHECK OIL CLEARANCE BETWEEN VANE PUMP SHAFT AND BUSHING

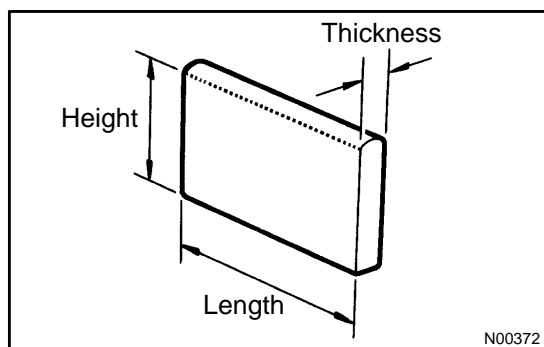
Using a micrometer and caliper gauge, measure the oil clearance.

Standard clearance:

0.03 to 0.05 mm (0.0012 to 0.0020 in.)

Maximum clearance: 0.07 mm (0.0028 in.)

If it is more than the maximum, replace the shaft and front housing.



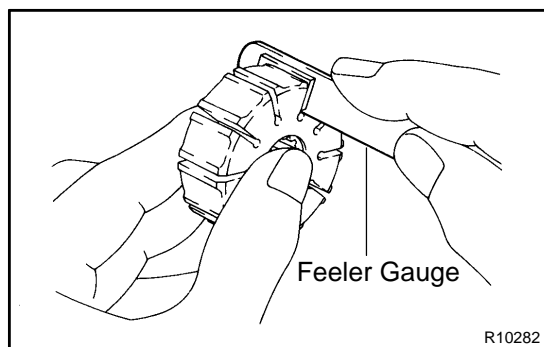
2. INSPECT VANE PUMP ROTOR AND VANE PLATES

- (a) Using a micrometer, measure the height, thickness and length of the 10 plates.

Minimum height: 8.6 mm (0.339 in.)

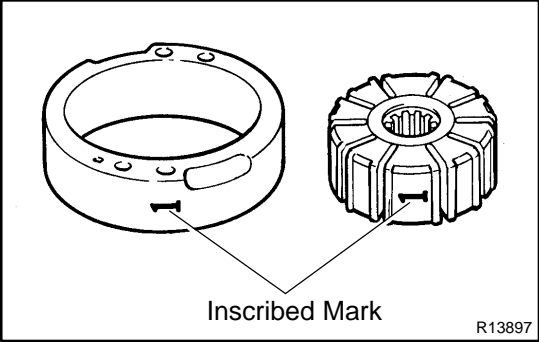
Minimum thickness: 1.397 mm (0.0550 in.)

Minimum length: 14.991 mm (0.5902 in.)



- (b) Using a feeler gauge, measure the clearance between the rotor groove and plate.

Maximum clearance: 0.033 mm (0.0013 in.)



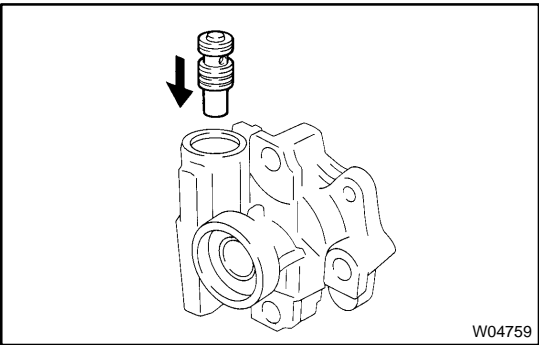
If it is more than the maximum, replace the plate and/or rotor with the one having the same mark stamped on the cam ring.

Inscribed mark: 1, 2, 3, 4 or None

HINT:

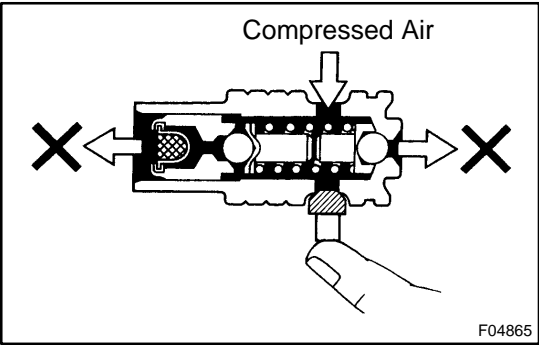
There are 5 vane plate lengths with the following rotor and cam ring marks:

Rotor and cam ring mark	Vane plate part number	Vane plate length mm (in.)
None	44345-04010	14.999-15.001 (0.59051-0.59059)
1	44345-04020	14.997-14.999 (0.59043-0.59051)
2	44345-04030	14.995-14.997 (0.59035-0.59043)
3	44345-04040	14.993-14.995 (0.59027-0.59035)
4	44345-04050	14.991-14.993 (0.59020-0.59027)

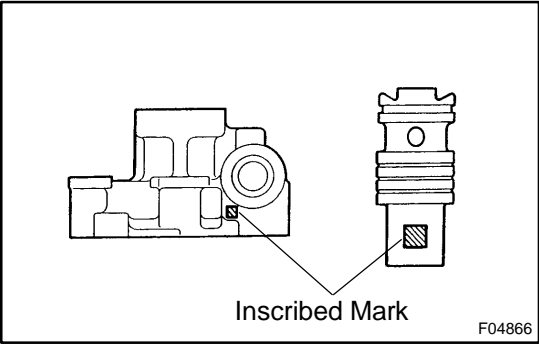


3. INSPECT FLOW CONTROL VALVE

- (a) Coat the valve with power steering fluid and check that it falls smoothly into the valve hole under its own weight.

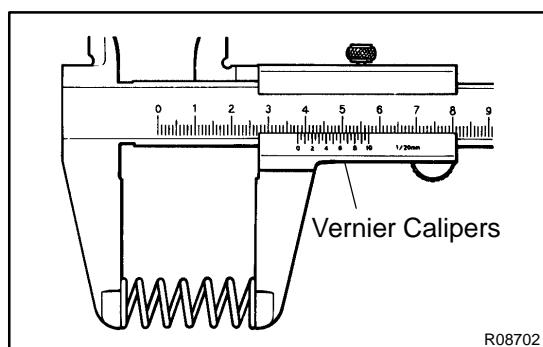


- (b) Check the flow control valve for leakage. Close one of the holes and apply compressed air 392 to 490 kPa (4 to 5 kgf/cm², 57 to 71 psi) into the opposite side, and confirm that air does not come out from the end holes.



If necessary, replace the valve with the one having the same letter inscribed on the front housing.

Inscribed mark: A, B, C, D, E or F



4. INSPECT SPRING

Using vernier calipers, measure the free length of the spring.

Minimum free length: 33.2 mm (1.307 in.)

If it is not within the specification, replace the spring.